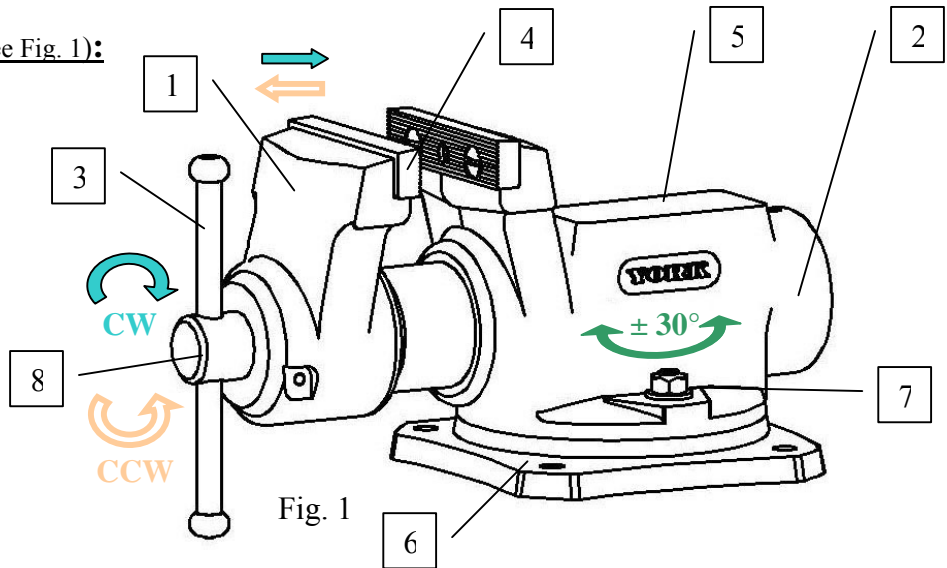


Manufacturer: York spol. s r.o., Pražská 650, Dobříš 263 01, Czech Republic, Tel.: +420318521896, Fax.: +420318521850

York Vice Construction (see Fig. 1):

1. Front piece
2. Rear piece
3. Capstan
4. Replaceable jaws
5. Large anvil
6. Base plate
7. Positioning bolt $\pm 30^\circ$
8. Spindle



1. Introduction:



Carefully read all instructions in this User Manual, particularly chapters on work safety. Such chapters are designated by triangular caution symbols.

2. Vice specification:

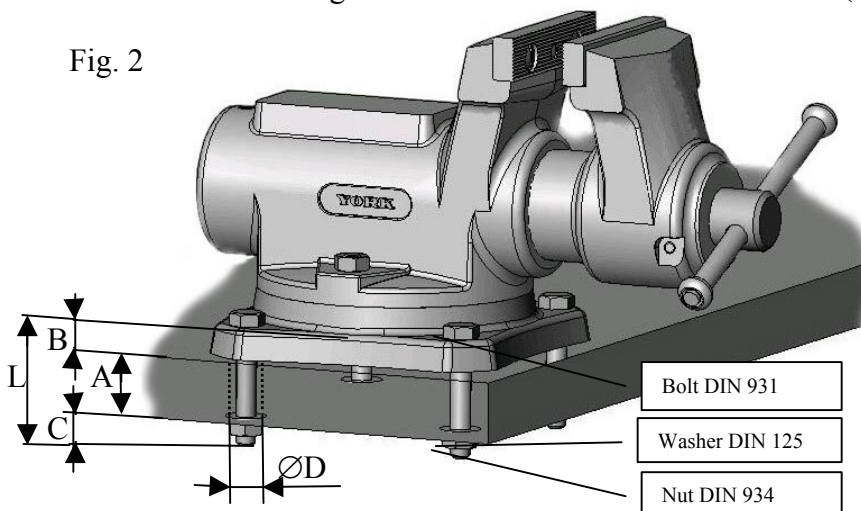
The vice is designed for clamping object between the jaws (4) of the front and rear piece. Clamping or opening is done by rotating the spindle (8) clockwise (CW) for clamping, or counter-clockwise (CCW) for releasing.

3. Installation instructions:



In order to use to the vice it must be fixed securely to a wooden work bench at least 24 mm thick (A). The vice is bolted with 4 bolts depending on the vice model, see Fig. 2. To mark out the holes for drilling, place the vice in the required position on the bench and mark the holes in the base plate (6). Holes are drilled at diameter $\varnothing D$ mm. The fixing bolt size **M** depends on the vice model. Bolt length is determined from the formula $L = (A + B + C)$.

Fig. 2



York	B	C	M	Ø D
63	8	10	M8	9
80	10			
100	12,5	15	M10	11
125	13			
150	16			
200	25	25		
250	25			